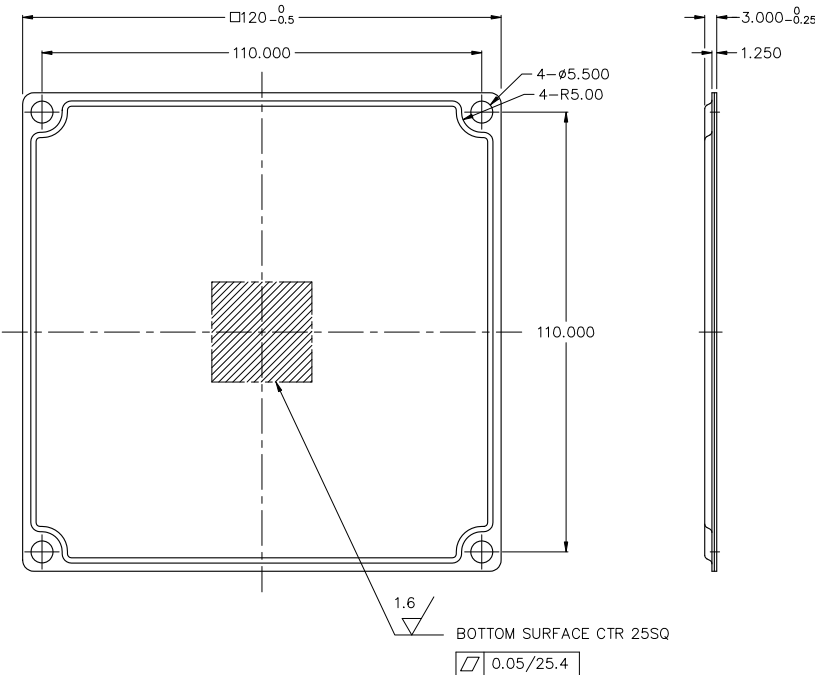


REVISIONS				
REV	DATE	DESCRIPTION	CHG	APPR



NOTES : UNLESS OTHERWISE SPECIFIED

1. INTERPRET DIMENSIONS AND TOLERANCES
PER ANSI Y14.5M

2. ALL DIMENSIONS ARE IN MILLIMETERS.

3. MATERIAL : COPPER (C1020)
WORKING FLUID: WATER

4. FINISH : ANTI-OXIDE COATING
(DISCOLORATION IS ACCEPTABLE
UNLESS THE SURFACE ROUGHNESS
IS SIGNIFICANTLY AFFECTED.)

5. TOLERANCES : .XX ±0.254
.XXX ±0.127
ANGLES ± 1°

6. REMOVE ALL BURRS AND BREAK SHARP EDGES.
UNSPECIFIED CORNER R0.5 MAX OR C0.5 MAX

7. MARK " ID NUMBER "

8. WORKING TEMPERATURE RANGE: 10 – 90°C

ALPHA co.LTD.		CSTM'R'S PART NO.		
	SCALE 1 : 1	MATERIAL APPR & CHCK TT.KATAOKA	NAME VC120	REV
	DATE OCT 30 . 2024	DSGN & DWG TT.KATAOKA	DWG NO. S001XQ0H	
			RDCN: LOFF:	