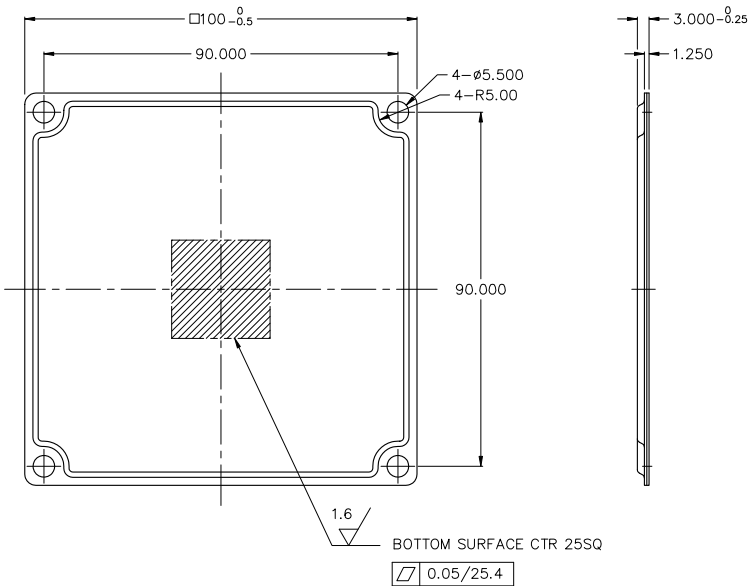


REVISIONS				
REV	DATE	DESCRIPTION	CHG	APPR



NOTES : UNLESS OTHERWISE SPECIFIED

1. INTERPRET DIMENSIONS AND TOLERANCES

PER ANSI Y14.5M

2. ALL DIMENSIONS ARE IN MILLIMETERS.

3. MATERIAL : COPPER (C1020)

WORKING FLUID: WATER

4. FINISH : ANTI-OXIDE COATING

(DISCOLORATION IS ACCEPTABLE

UNLESS THE SURFACE ROUGHNESS

IS SIGNIFICANTLY AFFECTED.)

5. TOLERANCES : .XX ±0.254

.XXX ±0.127

ANGLES ± 1°

6. REMOVE ALL BURRS AND BREAK SHARP EDGES.

UNSPECIFIED CORNER R0.5 MAX OR C0.5 MAX

7. MARK " ID NUMBER "

8. WORKING TEMPERATURE RANGE: 10 – 90°C

ALPHA CO.,LTD.		CSTM'R'S PART NO.	
	MATERIAL	NAME VC100	
	SCALE 1 : 1	APPR & CHCK TT.KATAOKA	DWG NO. S001XQ0C
DATE OCT 30 . 2024	DSGN & DWG TT.KATAOKA	RDCN:	LOFF: